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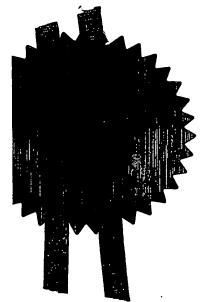
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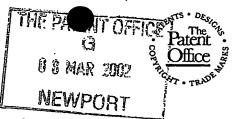
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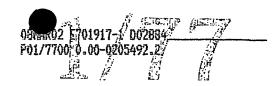
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_		South Wales NP10 8QQ
1.	Your reference	P30830-/LMM/MEA
2.	Patent application number	
	0205492.2	8 MAR 2002
3.	each applicant (underline all surnames)	OTV Societe-Anonyme S A L'Aquarene,1 Place Montgolfier St Maurice,Cedex 94417
	Patents ADP number (if you know it)	France FIIT
	If the applicant is a corporate body, give the country/state of its incorporation	France 8379769001
4.	Title of the invention	Water Filter and Treatment Units
5.	Name of your agent (if you have one)	Murgitroyd & Company
	"Address for service" in the United Kingdom	Scotland House
•	to which all correspondence should be sent (including the postcode)	165-169 Scotland Street
		Glasgow
		G5 8PL
	Patents ADP number (if you know it)	T1980,19 1198615 A
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	Signature Musikoulas. Murgitroyd & Company	Date 7 March 2002
12. Name and daytime telephone number of person to contact in the United Kingdom	Mark Earnshaw	028 9032 0441

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Water Filter and Treatment Units 1 2 The present invention relates to water filter and 3 treatment units for use in host water treatment 4 apparatus. 5 6 In the production of treated and/or purified water, 7 for example ultra-pure water for laboratory use, 8 several components are generally used in conjunction 9 to provide the desired water quality. Some of these 10 components may be used in parallel or in series, and 11 some are more critical than others to the final 12 water quality. Nevertheless, the full and correct 13 performance of all the components is generally 14 essential to guarantee the treated water quality. 15 16 To ensure that the final water quality is of the 17 required standard, quality monitors are usually 18 installed either within or external to the water 19 purification unit to monitor key water parameters on 20 an ongoing basis. Typically these will include, but 21 are not limited to, resistivity, conductivity, 22

temperature, Total Organic Carbon (TOC), flow rate, etc. 2 3 Notwithstanding the above monitoring, for certain 4 applications, industry regulations require 5 traceability of components that affect the final 6 water quality. Typically, this information is 7 required by companies producing pharmaceuticals or 8 similar products. Currently, this is generally 9. carried out by manual logging of component 10 information. 11 12 Meanwhile, components can often be installed and/or 13 used in more than one position in a water treatment 14 In other situations, optimum performance apparatus. 15 of the apparatus can be obtained by using the 16 components in different positions at different 17 However, incorrect performance and/or instances. 18 positioning cannot currently be prevented, which may 19 seriously undermine the water quality and 20 production. 21 22 Additionally, it is a desire to know how much 23 capacity or operational lifetime is retained within 24 a component. However, as most components are sealed 25 units, this is impossible to forecast before the 26 component suddenly expires or breaks down, again 27 potentially significantly affecting the water 28 This may cause inconvenience to the production. 29 user who would often prefer to schedule component 30 changes at specific times. 31

3 It is an intention of the present invention to 1 obviate the above disadvantages. 2 Thus, according to one aspect of the present 3 invention, there is provided a water treatment 4 component for use in a host water treatment 5 6 apparatus, wherein the component has an electronic 7 circuit which can co-operate with an electronic circuit in the host apparatus. 8 9 10 The co-operation may be one way, either from unit to host or vice versa, or two-way. 11 12 The component circuit and host circuit can 13 communicate via radio, infrared, or any other 14 transmittable waveforms including optical and 15 magnetic contact. Preferably, the circuits 16 17 communicate by physical electrical contact for maximum robustness of connection, and to minimise 18 interference by other means of communication. 19 20 Preferably co-operation of the circuits is only 21 possible when the communication is correctly created, and this is only achieved when the 22 23 component is correctly installed and/or fitted with the host apparatus. 24 25 Each electronic circuit preferably includes a memory 26 capacity and a capability to read/interrogate the 27 other electrical circuit. The electrical circuit in 28 29 the host apparatus is preferably a central processor, and the electrical circuit in the

component is preferably a data chip, e.g. a

microchip such as well known in the art.

30 31

1	
2	The electronic circuit of the component is
3	preferably integral with the component, and more
4	preferably, is formed integrally with the component
5	during the component manufacture. The electronic
6	circuit is preferably embedded into or mounted onto
7	the component.
8	
9	The electronic circuit of the component preferably
10	includes a database having relevant data relating to
11	that component such as validation information,
12	process information, and/or manufacturing
13	information. Typical information includes, but is
14	not limited to, date of manufacture, date of
15	testing, operator, cartridge type, media type(s),
16	media volumes, media lot numbers, quality control
17	details, and possibly a unique reference code.
18	•
19	The data of the component electronic circuit could
20	be encrypted.
21	
22	According to one embodiment of the present
23	invention, the electronic circuit of the component
24	provides an enablement signal to the electronic
25	circuit of the host apparatus, and/or vice versa.
26	
27	The enablement signal may include means for the
28	component or host to control the other part.
29 ·	Preferably, the unit and host inter-co-operate.
30	•
31	Information that can be communicated between the
32	electronic circuits of the component and host

1 generally include validation information, production information and/or manufacturing information. 2 information in the unit could be accessed from the 3 host apparatus and be displayed by the host 4 5 apparatus. 6 If necessary or desired, the same information in the 7 unit could be accessed via a separate reader device 8 or otherwise communicated to a remote reader, for 9 analysis and/or display. 10 11 In typical operation, the electronic circuit of the 12 component includes at least a data tag, and the 13 14 presence of the data tag is identified by the 15 electronic circuit of the host apparatus upon correct fitment and/or installation of the .16 17 component, which creates a two-way communication The host apparatus can then upload 18 protocol. relevant data from the data tag, etc. and the 19 component's circuit can download the relevant 20 information from the host unit. 21 22 In another embodiment of the present invention, lack 23 24 of co-operation between the electronic circuit of the component and electronic circuit of the unit 25 indicates the incorrect fitment and/or installation 26 of the component with the unit, or incorrect 27 28 location of a component on a host apparatus where 29 more than location is possible. 30 In another embodiment of the present invention, the 31 lack of co-operation between the electronic circuit 32

of the component and the electronic circuit of the 1 unit identifies incorrect operation of the component 2 3 and/or host apparatus, e.q. a water leak. 4 The present invention extends to the combination of 5 a water treatment component as hereinbefore defined 6 with a host water treatment apparatus having a 7 co-operable electronic circuit. 8 9 10 In a further embodiment of the present invention the water treatment component of the present invention 11 is a consumable and/or replacement unit. 12 includes water treatment units containing ion 13 exchange resins, filters, media, etc. 14 15 According to a yet further embodiment of the present 16 invention the water treatment component of the 17 present invention is an operational unit. 18 operational units include means to sanitise and/or 19 clean e.g. by way of disinfection and/or chemical 20 cleaning, one or more parts of the host apparatus. 21 This may be by means of a component that contains 22 the sanitant or by the fitment of dummy components 23 in place of components that may be damaged by the 24 25 sanitant. 26 The present invention provides the benefits of 27 electrical co-operation and data tagging. 28 include one or more of correct 29 installation/fitting/use of components, correct 30 location of relevant components in a host apparatus, 31 error-free transfer of information of component 32

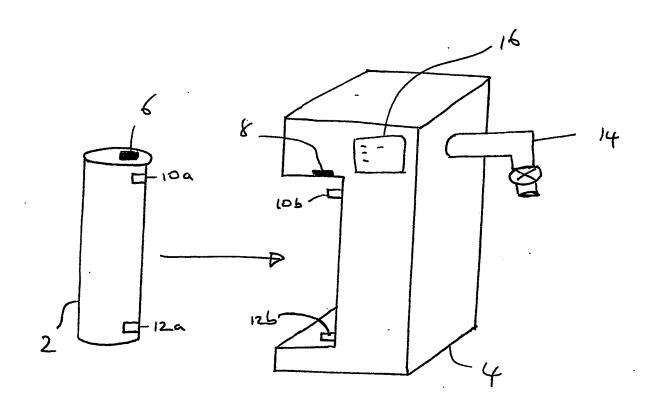
origins and/or history, automatic start and/or use 1 of components such as sanitisation units, and 2 prevention of incorrect components, such as half-3 used components, and out of date or inappropriate 4 5 components. An embodiment of the present invention will now be 6 described by way of example only, and with reference 7 to the accompanying and diagrammatic Fig. 1 showing 8 a water treatment component and host water treatment 9 10 apparatus according to one embodiment of the present 11 invention. 12 Referring to Fig. 1, there is shown a water 13 14 treatment component 2 and a host water treatment apparatus 4. The component 2 has an embedded 15 microchip 6, which can co-operate with an electronic 16 interface 8 on the host apparatus 4. The remaining 17 part of the electronic circuitry in the host 18 apparatus 4 is not shown. 19 20 21 The component 2 includes inlet and outlet water ports 10a,12a, to fit with complementary inlet and 22 outlet water ports 10b,12b on the host apparatus. 23 24 25 The host apparatus includes a purified water outlet 26 14, and an electronic display 16. 27 28 The host apparatus 4 is a water purification unit, and the component 2 is a consumable resin cartridge. 29 30 The microchip 6 includes a database retaining 31 product master records including date of manufacture 32

of the component 2, date of testing, operator, 1 cartridge type, media type (within the component), 2 media volume, media lot numbers, quality control 3 details, and a unique reference code. Only the 4 correct installation and fitting of the component 2 5 within the opening in the host apparatus 4, allows 6 7 the microchip 6 to engage and co-operate with the interface 8 on the host unit 4. 8 9 Once the component 2 is fitted correctly, the 10 electronic circuitry in the host apparatus 11 identifies the presence of a data tag on the 12 component 2, such that a two-way communication 13 protocol is established. Once communication has 14 15 been made, the host apparatus 4 can upload relevant 16 ' data from the microchip data tag 6, and the micro 17 chip data tag 6 can download relevant information from the host apparatus 4. The information uploaded 18 to the host apparatus includes performance 19 20 validation criteria such as lot numbers, dates and content type and property. Information which is 21 downloaded into the microchip data tag 6 includes 22 date of commencement of operation and volume of 23 24 water used on an ongoing basis. The combination of this information allows improvement in determination 25 of consumable lifetime. 26 27 Some or all of this information could be displayed 28 on the display 16 on the host apparatus 4. 29 30 could include visual warning of any incorrect operation, or end of life-time of the component 2. 31

8

Because the host apparatus electronic circuitry can 1 2 identify the presence, or not, of a data tag, it can be used to prevent leaks from the apparatus 4, in 3 that if a component is not fitted correctly with its 4 data tag in place, then the apparatus 4 will not 5 operate and thus prevent leaks occurring. 6 7 Moreover, if the component 2 could be fitted in more 8 than one opening in the host apparatus 4, incorrect 9 fitment of the component 2 in the wrong position 10 could be prevented due to the unique identifier code 11 12 on each data tag. 13 The memory in the host apparatus electronic 14 circuitry could also detect if a particular data tag 15 has been previously used in a particular position, 16 and hence also prevent a situation where optimum 17 performance is not obtained. Furthermore, if 18 certain changes to the configuration of components 19 is required prior to carrying out such functions as 20 sanitisation then this configuration can be 21 ascertained prior to entering that mode. 22 23 The present provides a number of clear advantages, 24 including increased automation of information 25 logging, prevention of use of components in an 26 un-optimised manner, greater user awareness of 27 28 remaining operational life time of components, and prevention of mis-connection/mis-installation which 29 could compromise final water quality, etc. 30

fig 1



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